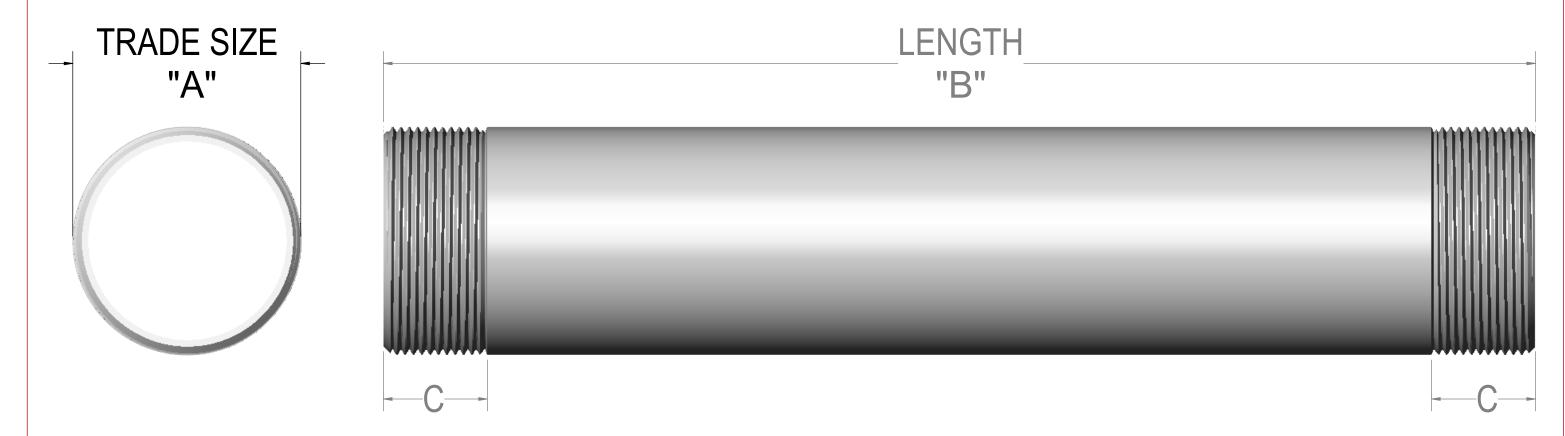
c COPYRIGHT



NOTES:

- * DIMENSION "C" TO INSURE CORRECT PIPE THREAD ENGAGEMENT, CHECK EACH PART WITH I.SO. 17025 CERTIFIED "GO / NO GO" RING GAUGE.
- * REAM OR DEBURR ALL SHARP EDGES.

TRADE SIZE "A" INCH	LENGTH "B" FT & IN	"C" INCH	304 SS BASE PART NUMBER	316 SS BASE PART NUMBER
1/2"	9' 11 1/4"	25/32" (.78)	4050	6050
3/4"	9' 11 1/4"	51/64" (.79)	4075	6075
1"	9' 11"	63/64" (.98)	4100	6100
1 1/4"	9" 11"	1 1/64" (1.01)	4125	6125
1 1/2"	9' 11"	1 1/32" (1.03)	4150	6150
2"	9' 11"	1 1/16" (1.06)	4200	6200
2 1/2"	9' 10 1/2"	1 9/16" (1.57)	4250	6250
3"	9' 10 1/2"	1 5/8" (1.63)	4300	6300
4"	9' 10 1/2"	1 47/64" (1.73)	4400	6400

* PIPE LENGTH TOLERANCE: +/- 1/4"

TOLERA	NCE, UNLE	SS NOTED	RE\	/ DATE	SUMMARY DESCRIPTION OF CHANGES	BY	APP	REV	DATE	SUMMARY DESCRIPTION OF CHANGES	BY	APP	THIS DRAWING HAS NOT BEEN
	INCH	MILLIMETER	₹ 1	8/15	CHANGED TOLERANCE FOR AVERALL & THREAD LENGTH	ARC	ARC	7					PUBLISHED AND IS THE SOLE PROPERTY OF ILS PRODUCTS IT IS LENT TO THE BORROWER FOR
FRACTION	+/- 1/32"	N/A	2	9/15	ADDED NOTES AND PIPE LENGTH TOLERNCE	ARC	ARC	8 ;					HIS CONFIDENTIAL USE ONLY. IN CONSIDERATION OF THIS LOAN THE BORROWER PROMISES TO
X.	+/- 0.100	+/- 3.0	3	9/15	CHANGED LENGTHS AND TOLERANCE PER UL	ARC	ARC	9					RETURN IT UPON REQUEST AND AGREES THAT IT SHALL NOT BE REPRODUCED, COPIED, LENT, OR
X.X	+/- 0.030	+/- 1.0	4					10					OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY, NOR
X.XX	+/- 0.015	+/- 0.5	5					11					USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SPECIFICALLY FURNISHED.
X XXX	+/- 0 005	+/- 0 1	6					12					

ARC 7/6/15 CHECKED ARC DATE/16/15

APPROVED ARC DATE/16/15

APPROVED ARC DATE/16/15

NEXT ASSYN/A WEIGHT N/A NOTE:

1) DEBURR ALL SHARP EDGES.
2) MARK FINISHED PARTS WITH
PART NUMBER PER WORK
ORDER OR PURCHASE ORDER.

I.L.S. Products 17315 Houston Drive Cypress (Houston), TX 77433 Phone: 281-758-4788 Fax: 832-201-8803 globalils.com

I.L.S. PRODUCTS CONDUIT SPECIFICATION



CALE	1.1	DWG. NO.	REV
	1.1	OONDUIT ODEO	^
JSTOMER	N/A	CONDUIT SPEC	3